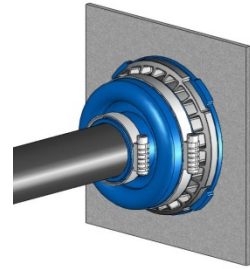


## KFD Split Boot Replacement Installation Instructions

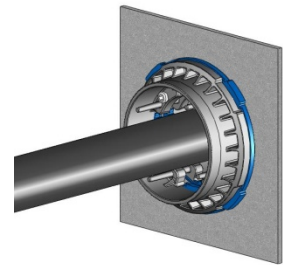
STEP 1

Identify the damaged fitting.



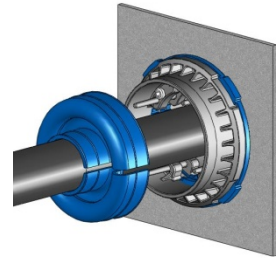
STEP 2

Remove both band clamps from the boot. Carefully cut off and discard the damaged boot. Use caution not to damage the secondary pipe.



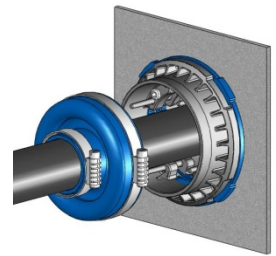
STEP 3

Clean the new split boot with acetone and wrap it around the pipe as shown.



STEP 4

Apply a liberal coating of Blue Seal Glue (ACB005) to both surfaces of the split boot that are to be joined together. Install the band clamps just tight enough to hold the seam closed. Allow 40 minutes for the glue to cure.



STEP 5

After the glue has cured, slide the boot into place fully seating it on the housing cuff. Tighten both band clamps to 65 inch pounds.

