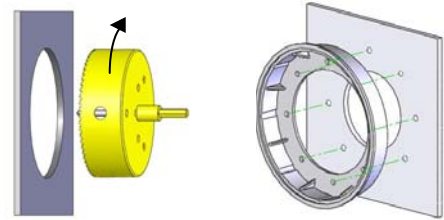


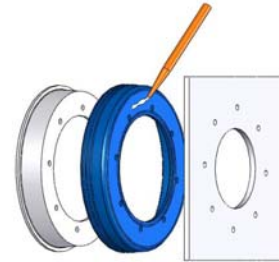
# PED Series Pellethane New Installation Fittings Installation Instructions

**STEP 1** Drill a hole in the sump wall large enough for the pipe to pass through.

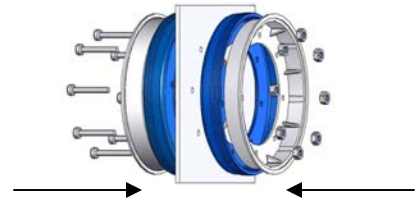
**STEP 2** Using one of the poly rings as a guide, mark and drill the bolt hole pattern in the sump with a 1/4" drill bit.



**STEP 3** Apply a liberal bead of sealant to the bottom of both the interior and exterior gasket. This ensures a seal around all the bolt holes.



**STEP 4** Align both interior and exterior poly rings with the gaskets and install bolts and nuts.



**STEP 5** Working in a star pattern, tighten all nuts to 45 Inch lbs or until snug.



**STEP 6** Install interior and exterior boots onto interior and exterior gasket rings. Tighten the large dimension clamp to 45 Inch lbs to secure the boot to the gasket ring.



**STEP 7** Install pipe to the desired position and tighten both clamps to 65 Inch lbs or until tight.

