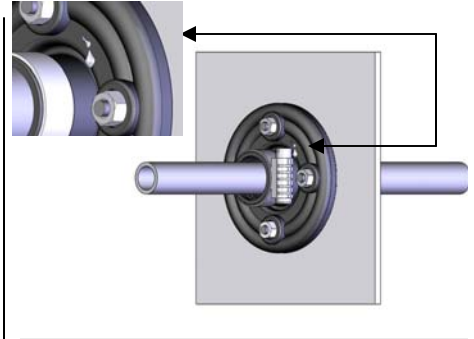


SB Series Pellethane Split Repair Boots Installation Instructions (For Electrical Replacement Repairs)

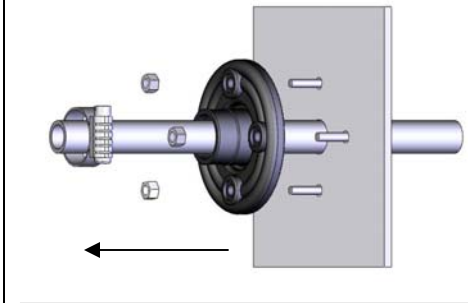
STEP 1

Identify the damaged boot and select the proper BlueLine Repair Boot based upon the number of studs and the pipe OD. (See 2006 Catalog, Section 10 and Appendix 1)



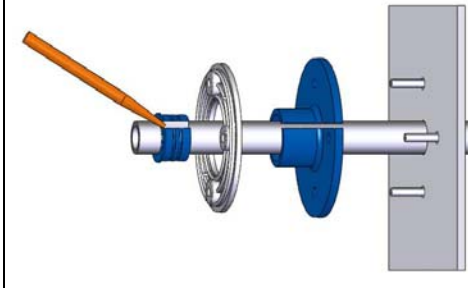
STEP 2

Remove band clamps from old fitting. Remove the nuts from the stubs and store for future use. Remove old fitting. The old fitting will need to be cut off.



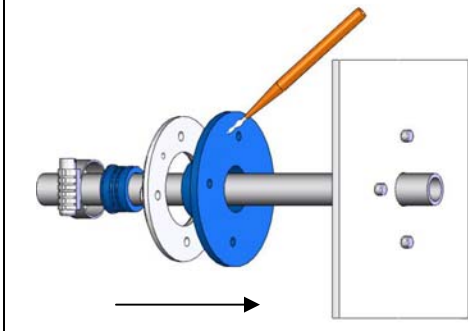
STEP 3

Install all Pellethane split components onto the pipe carefully. All Pellethane pieces must be rebonded back together with Blue Seal Glue. This is done by ensuring that the surfaces are clean and dry. Apply a liberal bead of Blue Seal and hold the seam closed securely until it is fused. It's helpful to use the clamps to loosely hold the boot closed during curing. Bonded connections should hold themselves closed within five minutes if there are no stresses on them. The Blue Seal glue will be fully cured in 40 minutes.



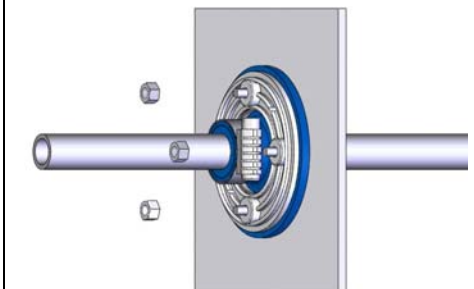
STEP 4

Once all components are bonded, apply a liberal bead of Parasealant 626, or Bostik 1100FS to the underside of the boot. This will make the seal with the sump wall. Install the poly ring onto the boot and position it onto the studs and up against the sump wall.



STEP 5

Reinstall nuts and tighten them in a star pattern.



SB Series Pellethane Split Repair Boots Installation Instructions
(For Electrical Replacement Repairs)

STEP 6

Clean up any excess sealant around the edges of the boot and install band clamp.

